

Republic of the Philippines APO PRODUCTION UNIT, INC.



2/F PIA Building, Visayas Avenue, Brgy. VASRA, Quezon City, Metro Manila, Philippines 1128

SUPPLEMENTAL/BID BULLETIN

Lease of Various Printing Machines and Finishing Equipment with Technical and Operational Support System (Mindanao Area)

(PB-08-21)

(PB-08-21) 4 March 2021

This addendum No. 1 is issued to amend items in the Bidding Documents specifically in the Schedule of Requirements and Technical Specifications. Accordingly, this shall form an integral part of the Bid Documents:

PAGE	PARTICULARS	FROM	то
		ORIGINAL PROVISION	AMENDED PROVISION
52	Section VI. Schedule of Requirements	Lease Period: Lease Period of the Machines and Equipment shall be for <u>a period of six (6)</u> <u>months</u>	Lease Period: Lease Period of the Machines and Equipment shall be for a period of one (1) year
		Availability Date: The Lease Contract Effectivity shall be the date provided for in the Notice to Proceed (NTP) on or before 7 April 2021	Availability Date: The Lease Contract Effectivity shall be the date provided for in the Notice to Proceed (NTP) on or before 7 April 2021
55	Section VII. Technical Specifications	Please see attached Annex "A" for the Revised Technical Specifications.	

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Annex "A"

LEASE OF PRINTING MACHINES AND FINISHING EQUIPMENT

TECHNICAL SPECIFICATIONS

LOT 2 - MINDANAO AREA

I. 1 Unit 5-Continuous Forms Press

In-Out Configuration: Roll-to-Fold

Web width:

480 mm or 19"

Printing units:

 1st unit: Variable Offset, cassette type

 2nd unit: Variable Offset, cassette type

 3rd unit: Variable Letterpress

 4th unit: Variable Letterpress with reversed mechanism Variable Letterpress with reversed mechanism

5th unit:

Cross-Perforating Set-Up: 1st unit: Fixed 4-blade cylinder, variable perforating gear

 2nd unit: Variable size perforating cylinder

5" to 17" Folding Range:

Offset Cassettes: 20", 21", 22" and 24"

Letterpress Cylinders: 10", 11", 12", 13", 14", 15", 16", 17", 18", 20", 21",

22" and 24"

Perforating Gears:

1st unit: 9", 10", 10 ½", 11", 12", 13", 14", 15", 16" and 17"

Perforating Cylinder:

2nd unit: 14", 15", 17", 20", 24" and 26"

Folding Gears: 5", 6", 7", 7 1/2", 8", 8 1/2", 9", 10", 11", 12", 13", 14", 15",

16" and 17"

Rated Speed: At least 3,000 linear meters per hour

Other Features & Accessories:

- Easy lift mechanical type paper loading station, 38" maximum roll diameter
- > Automatic web guide and paper tensioning controls
- Double output line hole wheels
- Double shaft line perforation

II. 1 Unit 5-Continuous Forms Press

In-Out Configuration: Roll-to-Fold

Web width:

410 mm or 16"

Printing units:

1st unit:

Variable Letterpress

• 2nd unit:

Variable Offset, cassette type

• 3rd unit:

Variable Offset, cassette type Variable Offset, cassette type

4th unit:
 5th unit:

Variable Offset, cassette type

Cross-Perforating Set-Up:

1st unit:

Variable size perforating cylinder

2nd unit:

Variable size perforating cylinder

Folding Range:

5" to 14"

Offset Cassettes:

8, 8.5, 11, 12, 14"

Letterpress Cylinders: 8, 8.5, 11, 12, 14"

Folding Gears:

5.5, 6, 7, 8, 8.5, 10, 11, 12, 14"

Rated Speed:

3,000 linear meters per hour

Other Features & Accessories:

- > Easy lift mechanical type paper loading station, 38" maximum roll diameter
- Automatic web guide and paper tensioning controls
- Double output line hole wheels
- > Double shaft line perforation

III. 2 Units Web Collator with Numbering

Web width:

20"

No. of feed stations:

6

Numbering stations:

Rotary double row

Numbering ring sizes:

16", 17", 18", 20", 21", 22", 24" and 26"

Rated Speed:

at least 1,800 linear meters per hour

IV. 2 Units Paper Guillotine Cutter

Cutting Width:

45" maximum

Cutting Depth:

44" maximum

Maximum Loading Height:

4.5" maximum

Maximum Design Cutting Rate:

25 cuts per minute

Other Features:

 With air table and complete electronic controls for easy operation and precise paper cuttin